

 **SABO**  
energy

# 5 companii 1 grup

De la cercetare si proiectare pana la constructia si finalizarea cu succes a proiectului final.

## SABO SA

- Proiecte industriale de anvergura si instalatii la cheie.
- Proiectare, constructie si instalare de utilaje pentru industria de caramida si tigla.
- Sisteme de ambalare, paletizare, manevrare si transport a produselor.

## SABO ELECTRIC

- Instalatii electrice pentru utilaje industriale-linii de productie, cladiri industriale si cablare structurata.
- Placi de distributie de medie si joasa tensiune.
- Automatizari folosind PLC, SCADA, sisteme de control.

## SICAP SA

- Construirea de noi unitati industriale.
- Intretinerea si modernizarea cladirilor industriale existente.
- Construirea de drumuri publice si private, porturi, sisteme hidraulice de drenaj cu utilizarea de masini moderne, cum ar fi echipamente asfalt si excavatoare.

## SABO FILTERE SA

- Filieri pentru augers, matrite si nuclee.
- Strat anti-uzura, cromarea partilor de metal care prezinta uzura si rupturi.

## SABO energy

- Proiectare si montare de instalatii de energie solara la cheie, acoperisuri industriale si sisteme solare rezidentiale.

# 5 companies 1 group

*From research and design to the construction and successful completion of the final project.*

- Large industrial scale projects & turn key plants.*
- Design, construction and installation of machinery for the brick & tile industry.*
- Systems for packaging, palletizing, handing and conveying products.*

- Electrical installation of industrial machinery- production lines, industrial buildings and structured cabling.*
- Medium and low voltage distribution boards.*
- Automation using PLC, SCADA, control systems.*

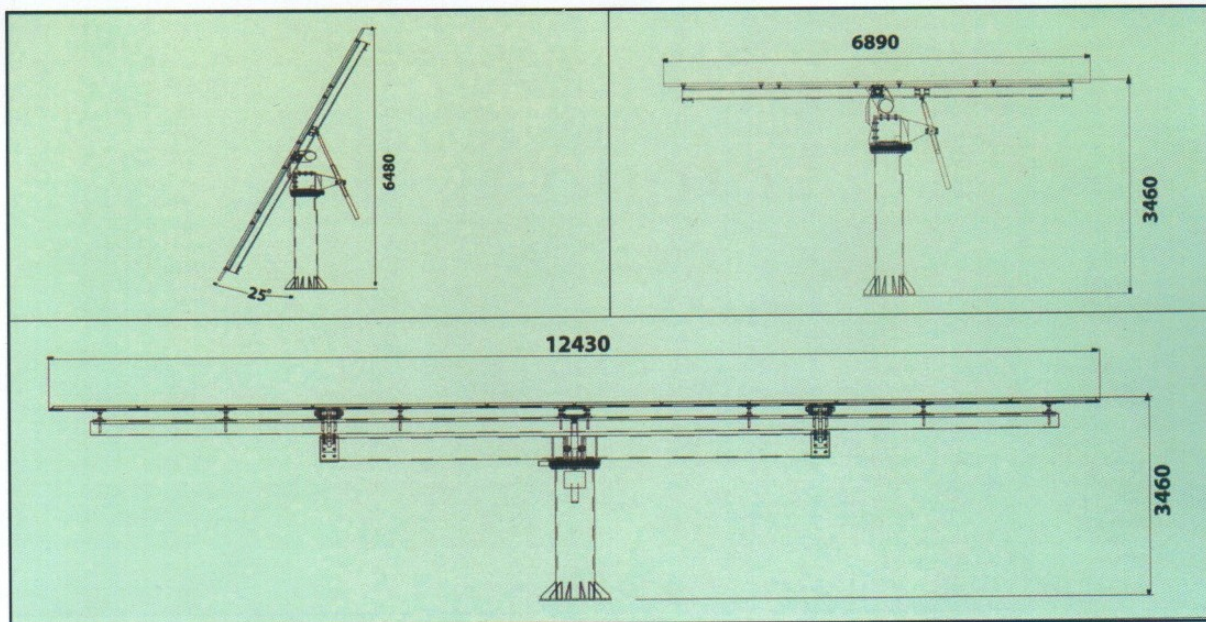
- Construction of new industrial units.*
- Maintenance and modernization of existing industrial buildings.*
- Construction of public and private roads, ports, hydraulic drainage systems with the use of modern machinery such as asphalt equipment and excavators.*

- Dies for augers, moulds and cores.*
- Anti wear coating, hard chrome plating to metal parts showing wear and tear.*

- Design and installation of turn key solar power plants, industrial roofing and residential solar power systems.*

**SABO**  
GROUP

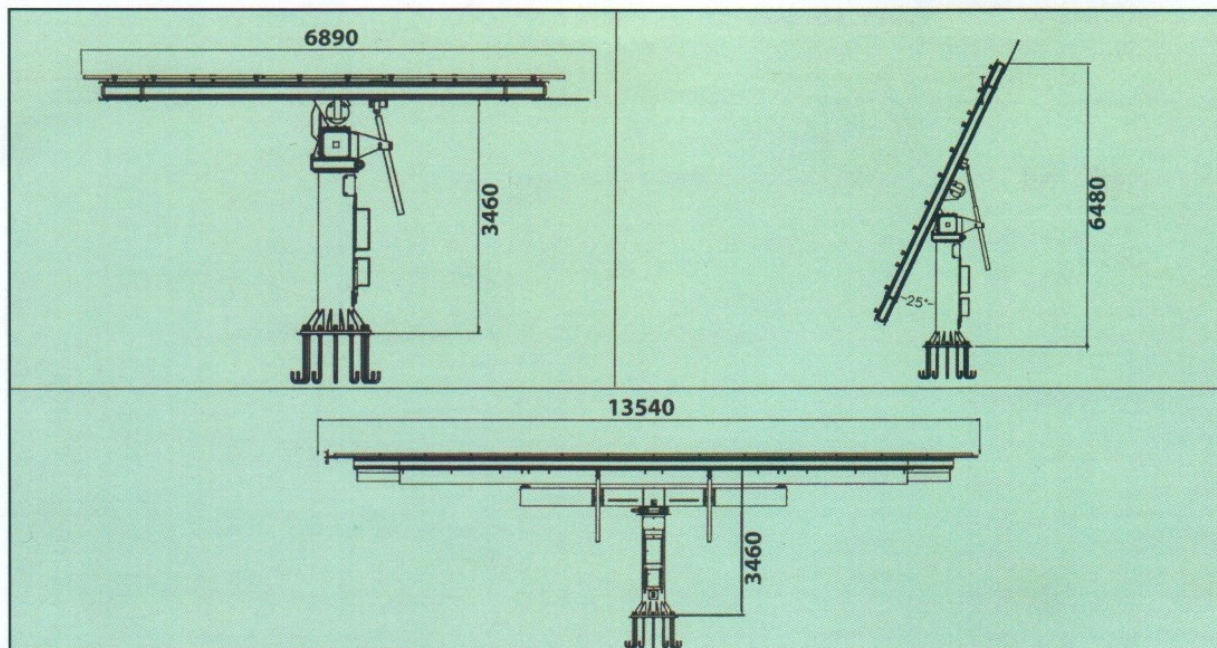
## SR 80 SQM DOUBLE AXIS SOLAR TRACKER



## SR 80 SQM TRAKER SOLAR CU DUBLU AXE

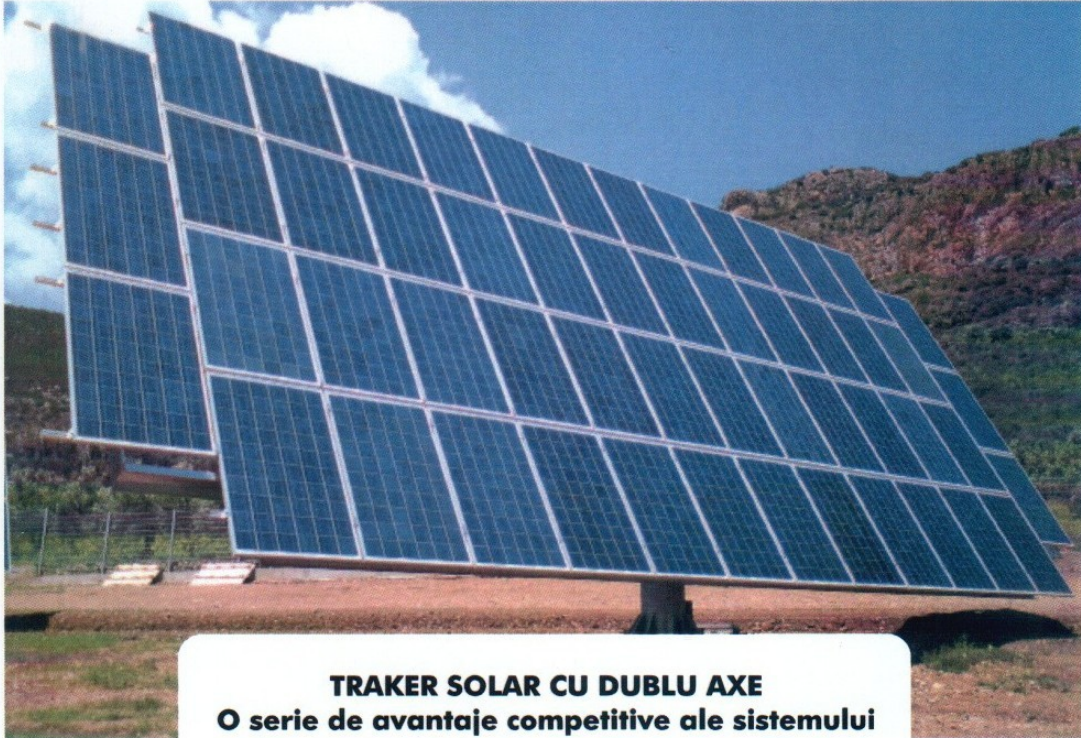
| Caracteristici Fizice / Physical Characteristics  |   |
|---|---|
| Configuratie (linii-lungime)<br><i>Configuration (rows-length)</i>                      | 4 X 12 linii-6.8 X 12.4 m<br>4 X 12 rows-6.8 X 12.4 m   |
| Suprafata (variaza in functie de modul)<br><i>Area (varies according to the module)</i> | Pana la 85 m <sup>2</sup><br>Up to 85 m <sup>2</sup>  |
| Inclinatie reglabila unghi<br><i>Adjustable inclination angle</i>                       | 25°-90°   |
| Rotire Azimut<br><i>Azimuthally sweep</i>   | 300°  |
| Azimut Automat, Precizie<br><i>Azimuthally Automatic, Precision</i>                     | ±0.5°   |
| <b>Tip monitorizare</b><br><i>Type of tracking</i>                                      |   |
| Inclinatie doua axe<br><i>Inclination second axis</i>                                   | Automat, Motoreductor controlat de camera de control<br><i>Automatic, Gear motor, controlled by control room.</i>                                     |
| Consum anual de energie<br><i>Annual energy consumption</i>                             | In jurul valorii de 60 kwh/an<br><i>Around 60 kwh/year</i>  |
| Caracteristici Mecanice / Mechanical Characteristics                                    |   |
| Rezistenta la vant<br><i>Resistance to wind.</i>  | Structura proiectata pentru a rezista pana la 140km/h in pozitia de siguranta<br><i>Structure designed to resist up to 140km/h in safety position</i> |
| Greutatea structurii fara module<br><i>Weight of the structure without modules</i>      | 4500 kg   |
| Sistem monitorizare soare<br><i>Sun tracking system</i>                                 | Date astronomice<br><i>Astronomical data</i>  |
| Dimensiunea fundatiilor<br><i>Size of foundations</i>                                   | ~13 m <sup>3</sup>  |

## SR 90 SQM DOUBLE AXIS SOLAR TRACKER



## SR 90 SQM TRACKER SOLAR CU DUBLU AXE

| Caracteristici Fizice / Physical Characteristics  |   |
|---|---|
| Configurație (linii-lungime)<br><i>Configuration (rows-length)</i>                      | 54 panou - 6,8 x 14,2 m<br>54 panel - 6,8 x 14,2 m  |
| Suprafața (variază în funcție de modul)<br><i>Area (varies according to the module)</i> | Pana la 95 m <sup>2</sup><br>Up to 95 m <sup>2</sup>  |
| Inclinație reglabilă unghi<br><i>Adjustable inclination angle</i>                       | 25°-90°   |
| Rotire Azimut<br><i>Azimuthally sweep</i>   | 300°  |
| Azimut Automat, Precizie<br><i>Azimuthally Automatic, Precision</i>                     | ±0.5°   |
| <b>Tip monitorizare</b><br><i>Type of tracking</i>                                      |   |
| Inclinație două axe<br><i>Inclination second axis</i>                                   | Automat, Motoreductor controlat de camera de control<br><i>Automatic, Gear motor, controlled by control room.</i>                                     |
| Consum anual de energie<br><i>Annual energy consumption</i>                             | În jurul valorii de 100 kWh/an<br><i>Around 100 kWh/year</i>  |
| Caracteristici Mecanice / Mechanical Characteristics                                    |   |
| Rezistența la vânt<br><i>Resistance to wind.</i>  | Structura proiectată pentru a rezista până la 140km/h în poziția de siguranță<br><i>Structure designed to resist up to 140km/h in safety position</i> |
| Greutatea structurii fără module<br><i>Weight of the structure without modules</i>      | 4500 kg   |
| Sistem monitorizare soare<br><i>Sun tracking system</i>                                 | Date astronomice<br><i>Astronomical data</i>  |
| Dimensiunea fundațiilor<br><i>Size of foundations</i>                                   | ~13,5 m <sup>3</sup>  |

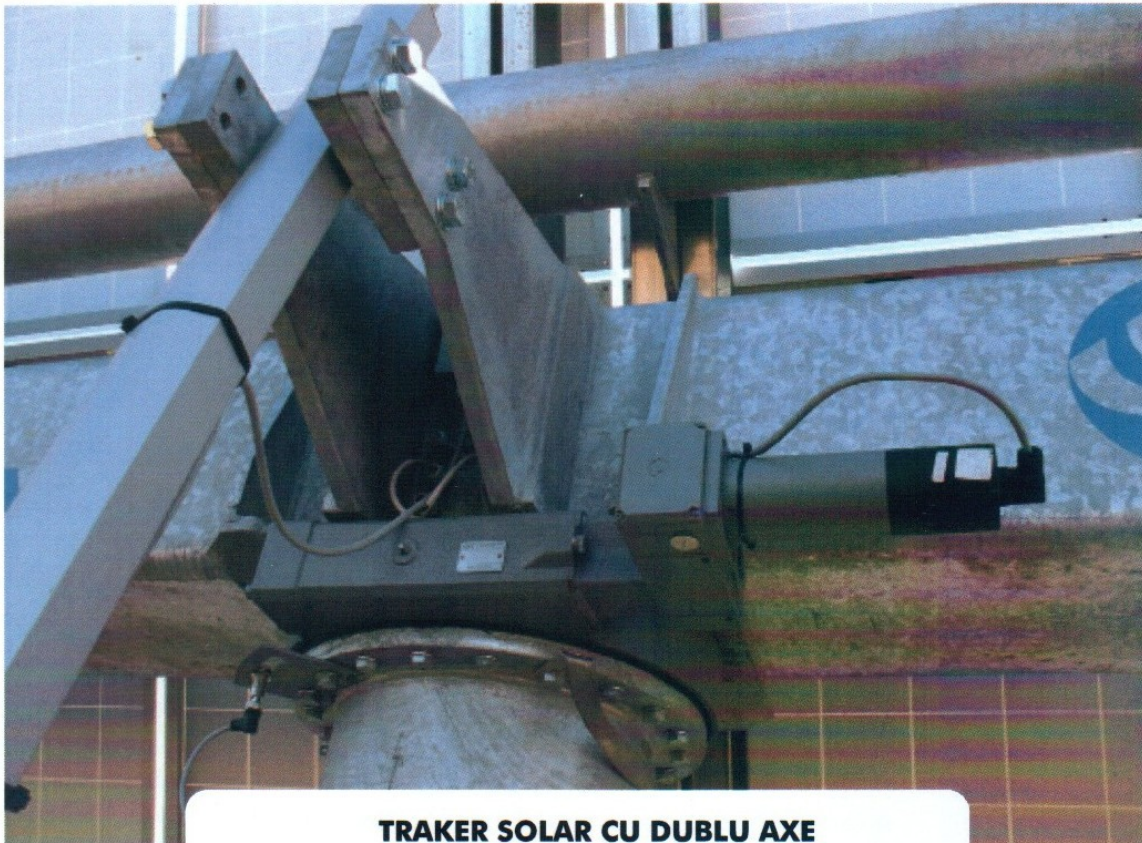


**TRAKER SOLAR CU DUBLU AXE**  
**O serie de avantaje competitive ale sistemului**

**DOUBLE AXIS SOLAR TRACKER**  
**A range of competitive advantages of the system**

Obiectivul nostru este acela de a garanta cele mai inalte nivele de libertate si flexibilitate in elaborarea proiectului vostru solar, cresterea productiei cu cele mai ridicate niveluri de viteza tehnologice si simplitate.  
*Our objective is to guarantee you the highest levels of freedom and flexibility when designing your solar project, increasing its production with the levels of technological speed and simplicity.*

| Avantaje Structurale / Structural Advantages  | Alte Avantaje / Other Advantages   |
|---|--|
| <ul style="list-style-type: none"> <li>-Inaltimea redusa si impact vizual minim.<br/><i>-Low height and minimum visual impact.</i></li> <li>-Reducerea numarului de trackere pentru acelasi nivel de putere.<br/><i>-Reduction of the number of trackers for the same level of power.</i></li> <li>-Optimizarea spatiului ocupat de cresterea densitatii puterii parcului.<br/><i>-Optimization of occupied space by increasing the power density of the park.</i></li> <li>-Infrastructura de economisire: cabluri, console, fundatii.<br/><i>-Infrastructure savings: brackets cables foundations.</i></li> <li>-Cresterea fiabilitatii si robustetea sistemului de control in comparatie cu alte solutii de dimensiuni mai mici.<br/><i>-Increased reliability and robustness of the control system compared with other smaller size solutions.</i></li> <li>-Montaj rapid si start-up prin reducerea numarului de masini instalate.<br/><i>-Rapid assembly and start-up by reducing the number of machines to install.</i></li> <li>-Reducerea importanta a costurilor de intretinere pe viata a parcului solar, privind alte solutii bazate pe trackere mici.<br/><i>-Important reduction of the whole life maintenance cost of your solar park, regarding the other solutions based on smaller trackers.</i></li> </ul> | <ul style="list-style-type: none"> <li>-Sistem astronomic de monitorizare pentru cresterea preciziei de focalizare.<br/><i>-Astronomical tracking system for increase focus precision.</i></li> <li>-Consum minim pe masina.<br/><i>-Minimum consumption per machine.</i></li> <li>-Independenta monitorizarii deplasarii, fara variatii de la retea: 2 zile de autonomie prevazute de la baterie in camera de control.<br/><i>-Independence of tracking movement, free from grid variations: 2 days autonomy provided from battery in the control room.</i></li> <li>-Orientare sistem prin intermediul controalelor electronice, fara echipamente mecanice.<br/><i>-Orientation the system through electronic controls without mechanical equipments.</i></li> <li>-Toate miscarile cu motoare de curent continuu DC.<br/><i>-All movements with DC motors.</i></li> <li>-Monitorizare disponibila a sistemului de urmarire.<br/><i>-Available monitoring of the tracking system.</i></li> </ul> |



## TRAKER SOLAR CU DUBLU AXE DOUBLE AXIS SOLAR TRACKER

### Avantaje Proiectare / Design Advantages

Disponerea randurilor de module la diferite niveluri si pe doua pante.  
*Arrangement of module rows at different levels and on two slopes.*

- Ventilatie imbunatatita pentru module, care creste eficienta acestora si durata utila de viata.
- Posibilitatea de a se adapta orice modul (proiect standard pentru panouri cu lungimea maxima de pana la 1700 mm). Alte lungimi va rugam sa contactati SABO.
- Improved ventilation for the modules, which increases their efficiency and useful life.
- Possibility of adapting any module (standard design for panels maximum length 1700 mm). Other lengths please contact SABO.

Stabilitate perfecta a ansamblului si coeficient imbunatatit de rezistenta la vant pentru masina, ca urmare a pasilor proiectului structurii modulelor.

Auto-ventilatie:

- Elemente cu modalitati de aerisire ce permit cailor respiratorii, sa permita caldura generata care urmeaza sa fie disipata peste parti ale masinii.
- Perfect stability of the assembly and improved coefficient of wind resistance for the machine, due to the "steps" design of our modules structure.

Self-ventilated arms.

- Elements with airways that enable the heat generated to be dissipated over the parts of the machine.

### EFECTUL TRACKERULUI ASUPRA EFICIENTEI INVERTORULUI / EFFECT OF THE TRACKER ON THE EFFICIENCY OF THE INVERTER

Trackerul solar are un impact pozitiv asupra castigului total al intregului sistem, facand invertorul sa lucreze de cate ori mai mult posibil, la un nivel mai bun de performanta.

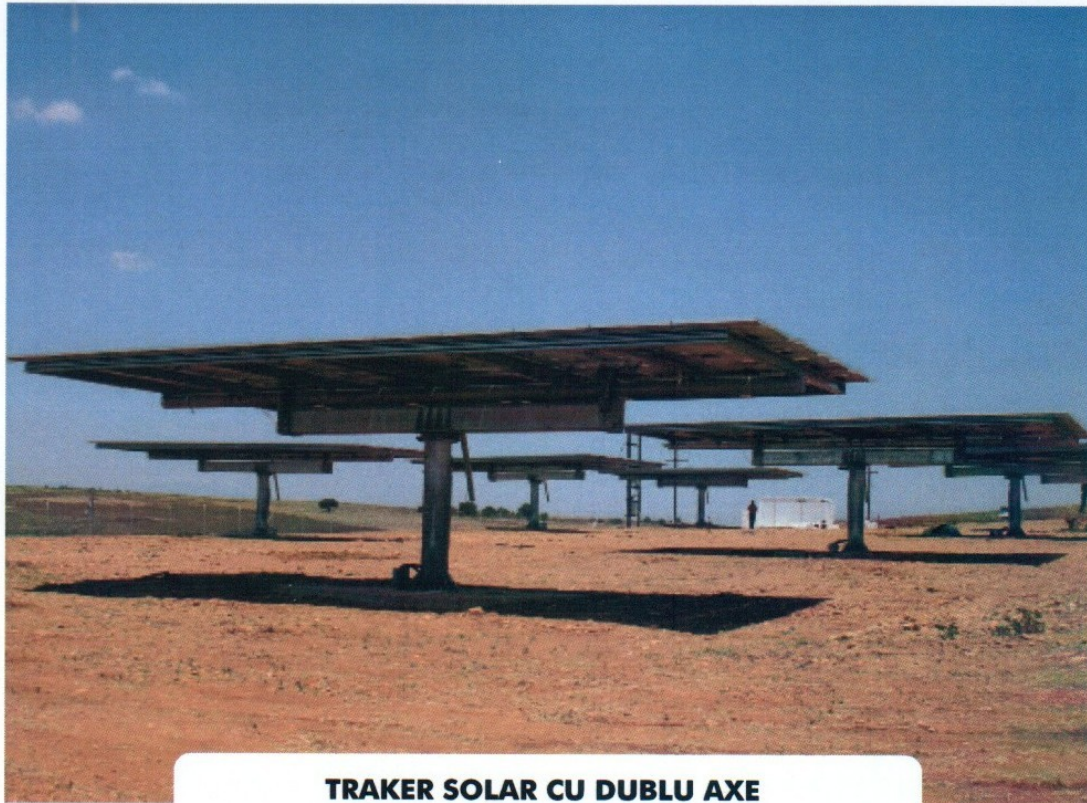
*Solar tracker has a positive impact on the total gain of the whole system, making the inverter to work as much time as possible at a better level of performance.*

10 ani garantie pentru structura tracker. 2 ani garantie pentru componente si lucrari, cu optiunea de a extinde la 5 sau 10 ani (intretinere preventiva si corectiva efectuate de catre tehnicieni SABO)

De asemenea, oferim un serviciu de training pentru personalul dumneavoastra cu privire la intretinerea utilajelor. Contactati-ne pentru mai multe informatii.

*10 years. guarantee for tracker structure. 2 year guarantee in components and works, with the option to extend to 5 or 10 years (preventative and corrective maintenance performed by SABO technicians).*

*We also offer a training service for your staff regarding maintenance of the machines. Contact with us for more information.*

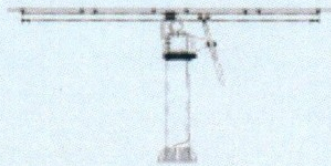


**TRAKER SOLAR CU DUBLU AXE**  
**DOUBLE AXIS SOLAR TRACKER**

**Dispozitive Sistem de Siguranta: principala noastra obligatie**

*System Safety Devices: our primary obligation*

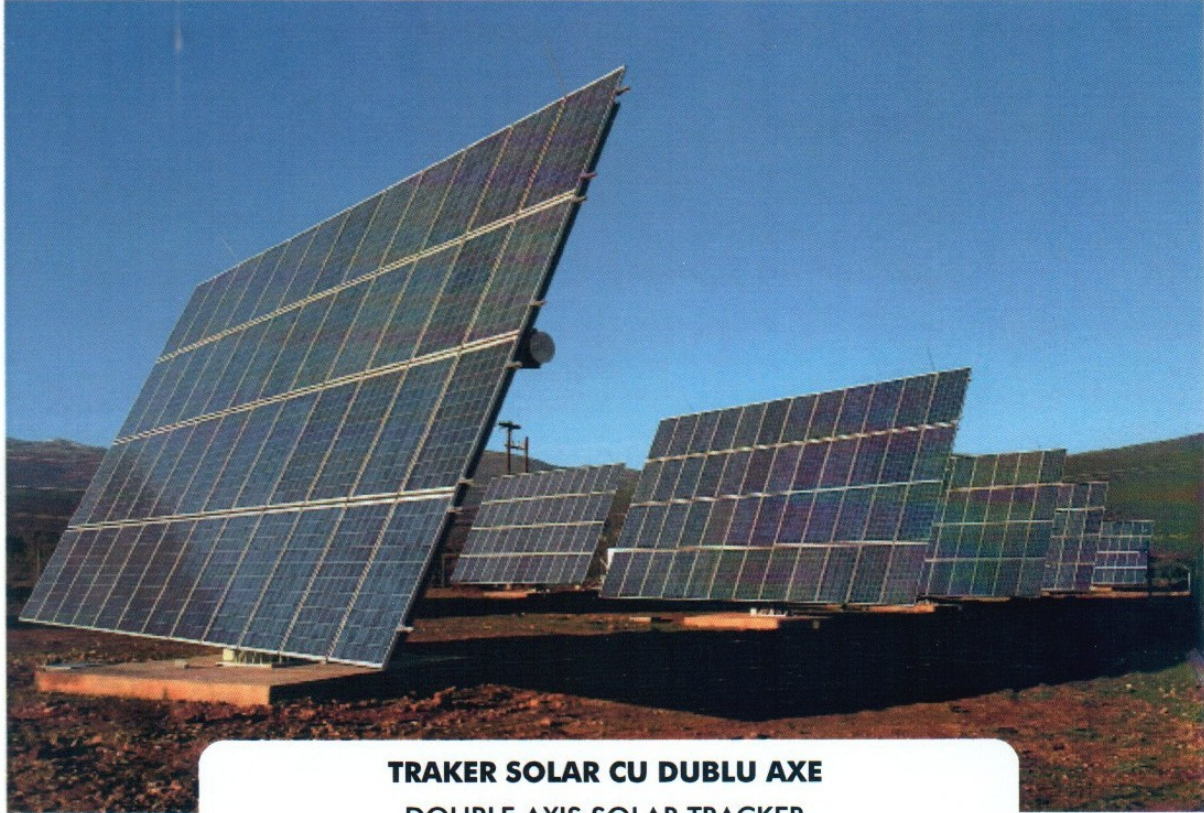
Deplasari glisante garantate fara daune structurale in temeiul vantului puternic.  
 Reducerea de forte pe masina in circumstante de vant.  
 Proiectul solar include anemometre, in cadrul livrarilor.  
*Guaranteed sliding movement without structural damage under strong winds.*  
*Reduction of strengths on the machine under windy circumstances.*  
*Solar project includes anemometers, as part of supplies.*



- Pozitionarea automata in pozitia de siguranta sub influenta vantului de peste 60 km/h.
- Trakerele iau pozitia orizontala in timpul noptii ceea ce le protejeaza deasemenea impotriva furtului.
- Automatic positioning in safety position under winds over 60km/h.
- Trackers take the horizontal position during the night wich also protects them from theft.

In conditii de vreme rea (vant din spatele masinii) si defectarea sistemului de siguranta al parcului, structura rezista pana la 140km/h..

*Under worst weather conditions (wind from back of machine) and failure of park security systems, the structure supports up to 140km/h.*



**TRAKER SOLAR CU DUBLU AXE**  
**DOUBLE AXIS SOLAR TRACKER**

**Proiect instalatie solara: maxima consultanta la dispozitia dvs.**

*Solar Plant Design: maximum consultancy at your disposal*

Atunci cand proiectam instalatia, nu numai ca veti beneficia de planificare logistica SABO pentru livrarea de trakere, veti avea de asemenea acces la servicii de consultanta de la biroul nostru tehnic.

Mai jos sunt distantele pentru a evita pierderi semnificative in productie cauzate de umbre sau utilizarea necorespunzatoare a terenurilor.

Aceste cifre sunt aproximatae iar proiectul trebuie sa fie adaptat la terenul si instalarea dvs.

Nu ezitati sa ne aratati hartile terenurilor, astfel incat sa va putem consilia cu privire la pregatirea instalatiei dvs. solare.

*When designing your facility, not only will you benefit from the logistics planning of SABO for the delivery of your trackers but you will also have access to the consultancy services of our technical office.*

*Below are the distances for avoiding significant losses in production caused by shadows or the unsuitable use of land.*

*These figures are approximate as the design must be adapted to your land and your installation.*

*Feel free to show us your land maps so that we can advise you on the preparation of your solar plant.*

**SR 90**

Recomandam o instalatie dreptunghiulara:

Nord-Sud=18-21 m

Est-Vest=23-26 m

Pentru un teren plat si latitudine 40°, vom calcula, fara umbre pentru o inaltime de solar >20°

*We recommend a rectangular installation:*

*North-South=18-21 m*

*East-West=23-26 m*

*For a flat terrain and latitude 40°, we calculate no shadows for a solar height >20°*

**SR 80**

Recomandam o instalatie dreptunghiulara:

Nord-Sud=16-18 m

Est-Vest=21-25 m

Pentru un teren plat si latitudine 40°, vom calcula, fara umbre pentru o inaltime de solar >20°

*We recommend a rectangular installation:*

*North-South=16-18 m*

*East-West=21-25 m*

*For a flat terrain and latitude 40°, we calculate no shadows for a solar height >20°*



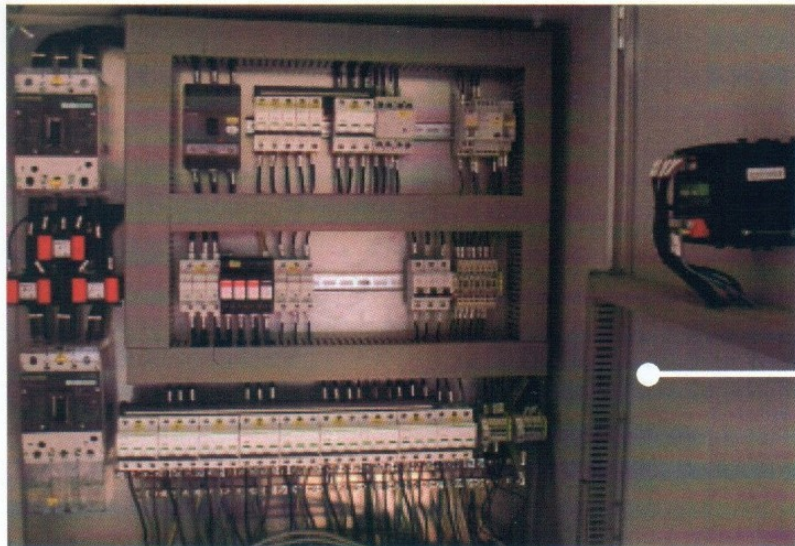
**CAMERA ISOBOX  
PENTRU INVERTOARE SI  
ECHIPAMENT AC**

ISOBOX ROOM FOR  
INVERTERS AND AC  
EQUIPMENT



**SISTEM ALIMENTARE  
DEPLASAREA  
MONITOARELOR**

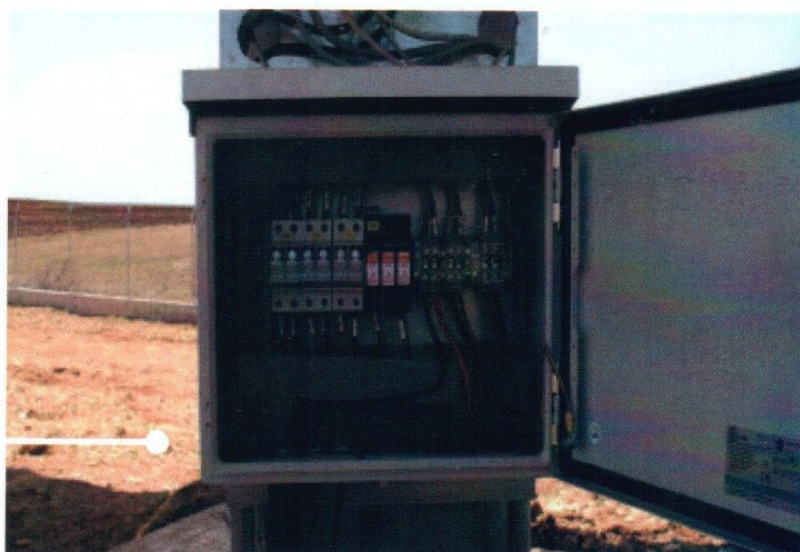
POWER BACK UP SYSTEM  
FOR THE MOVEMENT OF  
TRACKERS



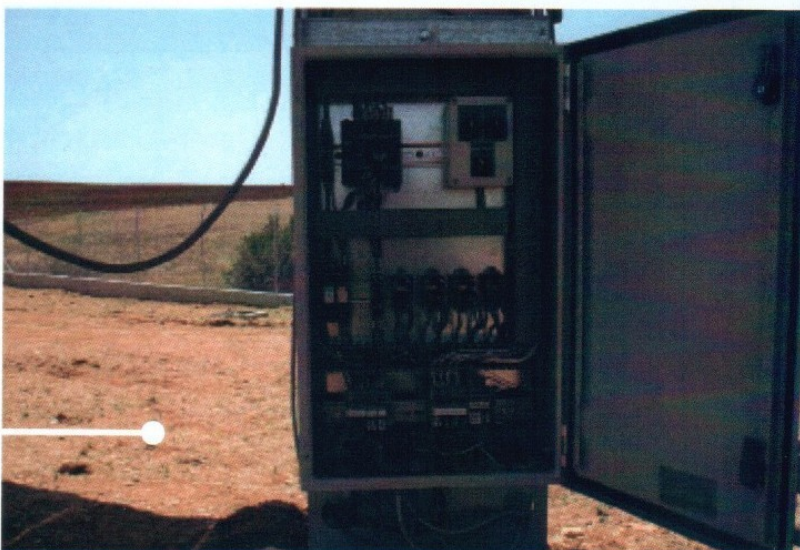
**AC  
TABLOU CONTROL**

AC  
SWITCH BOARD

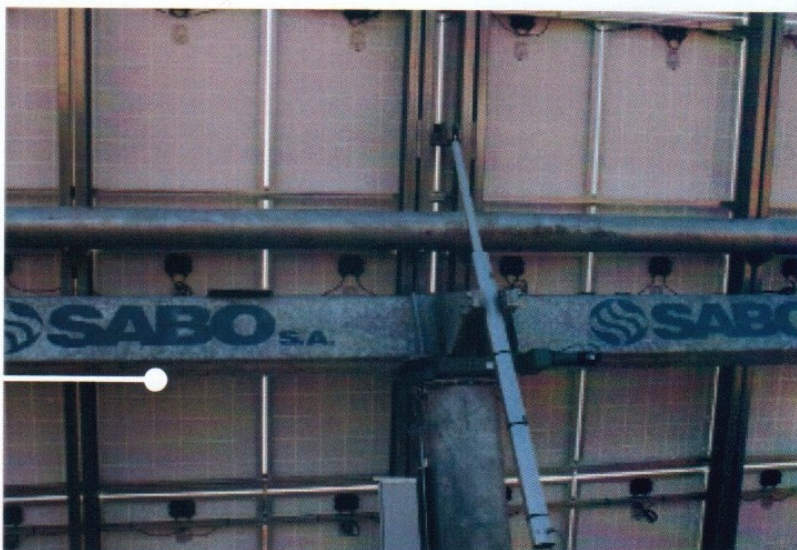
**DC  
TABLOU CONTROL**  
DC SWITCH BOARD

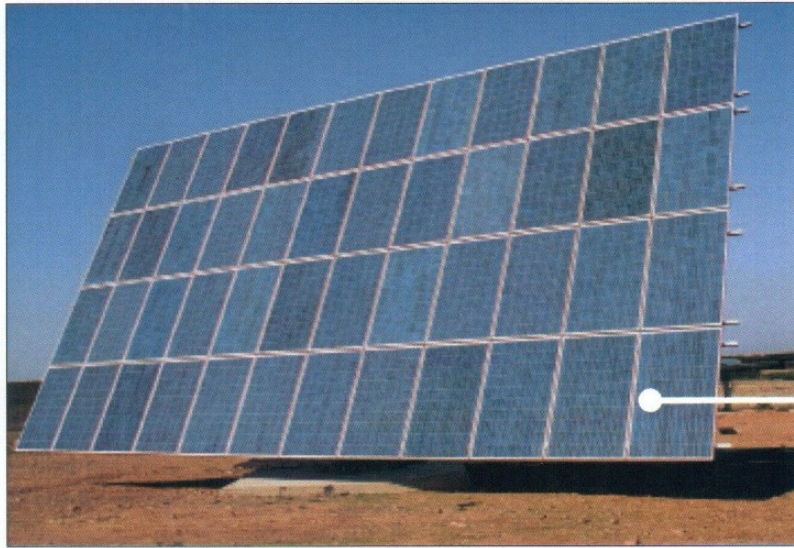


**SISTEM DE CONTROL  
AL MONITOARELOR**  
CONTROL SYSTEM  
OF TRACKERS



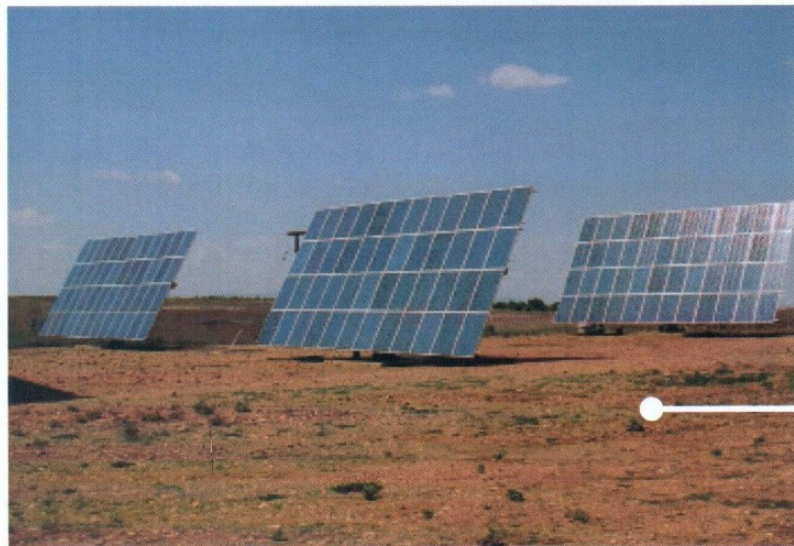
**SISTEM MONITORIZARE  
FUNCTIONARE**  
TRACKING  
MOVEMENT SYSTEM





**TRACKER-MONITOR  
SABO SR 80**

TRACKER SABO SR 80



**PARC PV  
IN FUNCTIUNE**

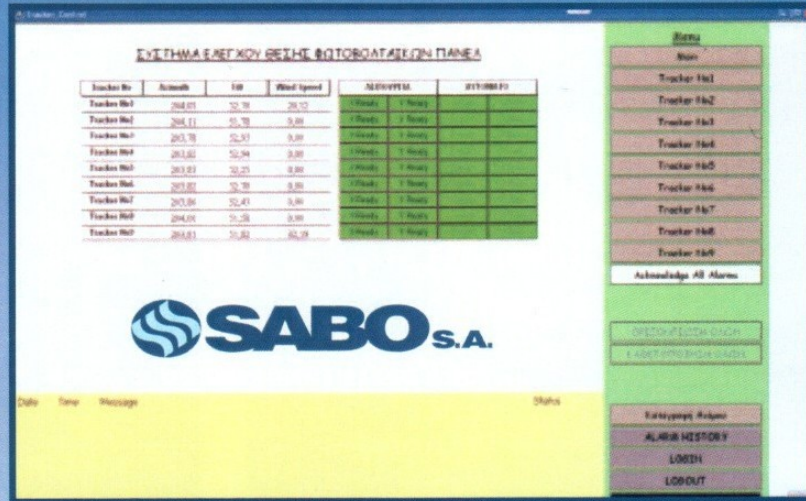
PV PARK IN OPERATION



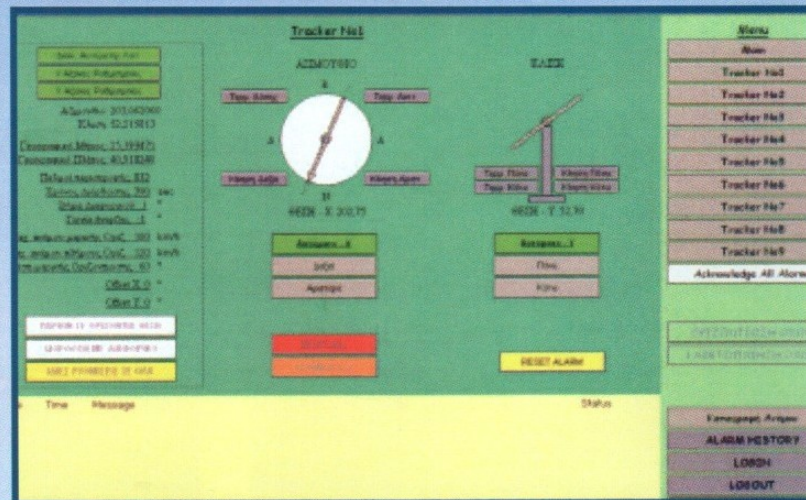
**TRACKERS-MONITORE  
IN POZITIA DE  
SIGURANTA**

TRACKERS IN SAFETY  
POSITION

## CONTROL CENTRAL AL SISTEMULUI CENTRAL CONTROL OF THE SYSTEM



## MONITOR DE CONTROL PRIN INTERMEDIUL SISTEMULUI SCADA TRACKERS CONTROL VIA SCADA SYSTEM



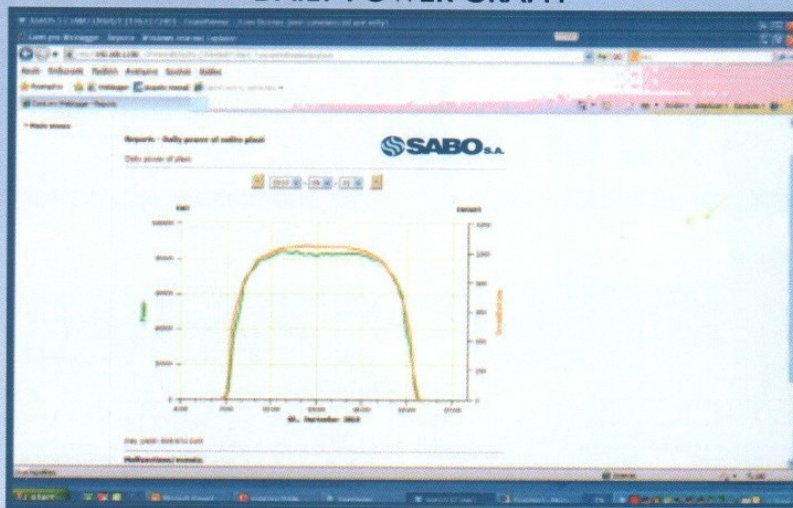
## DATE CONDITII CLIMATICE - VIZUALIZATE IN JURNAL CLIMATIC CONDITIONS DATA LOG VIEWER



## MONITORIZAREA PRODUCTIEI INSTALATIEI MONITORING OF PLANT'S PRODUCTION



## GRAFICUL ZILNIC DE PUTERE DAILY POWER GRAPH



## RANDAMENTUL ZILNIC AL INSTALATIEI DAILY YIELD OF THE PLANT



**TUV NORD**

# CERTIFICATE

Management system as per  
EN ISO 9001:2008  
In accordance with TUV NORD CERT procedures, it is hereby certified that

**SABO HELLAS S.A.**  
Vasiliko Halkidias  
34002 Evia  
Greece

applies a management System in line with the above standard for the following scope

**Design & manufacturing of bricks & tiles machinery,  
handling & packaging machinery - Manufacturing of  
solar trackers - Installation of P/V parks**

Certificate Registration No 04 100 064525  
Audit Report No.GR - 1808/2010  
Valid until 2012-03-06  
Initial certification 2006

*[Signature]*

Certification Body  
at TUV NORD CERT GmbH  
Athens 2010-11-16

This certification was conducted in accordance with the TUV NORD CERT auditing and certification procedures and is subject to regular surveillance audits.

TUV NORD CERT GmbH    Langemannstrasse 20    45141 Essen    www.tuv-nord-cert.com

**TUV HELLAS**  
Member of TUV NORD Group

# CERTIFICATE

This is to certify that the static design of the metallic structure  
"Monoaxial Tracker18 m2"  
of the company:

**SABO S.A.**  
**ELECTROMECHANICAL CONSTRUCTIONS**  
**INSTALLATIONS,PLC AUTOMATIONS**  
**VASILIKO CHALKIS, EVIA**  
**34002 GREECE**  
complies with the requirements of the codes:

**Eurocode 1, 3, 7, 9 and  
EAK 2000 (as it was amended in 2003)**  
which define the requirements for the design of the constructions in Greece.

Certificate No: TUV H-1180/11  
TUV HELLAS order No : 02.07.438

The range of validity and details of the inspection can be seen in our

**Report no: 1180/11**  
(This certificate is valid in conjunction with the Reports mentioned)

Place, Date    *[Signature]*    Athens, 03/06/2011

Responsible for Certification    I. Konstantaropoulos

Headquarters  
TUV HELLAS (TUV NORD) S.A.  
24, El. Venizelou Str, 153 41, Ag. Paraskevi - Greece  
Phone : +30 210 6540195, Fax : +30 210 6528025  
info@tuvhellas.gr - www.tuvhellas.gr

**TUV HELLAS**  
Member of TUV NORD Group

# CERTIFICATE

This is to certify that the static design Fix System Report V01-  
03.06.2011 of the Photovoltaic Frame Supports 16 m2  
of the company:

**SABO S.A.**  
**ELECTROMECHANICAL CONSTRUCTIONS**  
**INSTALLATIONS,PLC AUTOMATIONS**  
**VASILIKO CHALKIS, EVIA**  
**34002 GREECE**  
complies with the requirements of the codes:

**Eurocode 1, 3, 7, 9 and  
EAK 2000 (as it was amended in 2003)**  
which define the requirements for the constructions design in Greece.

Certificate No : TUV H-1196/11  
TUV HELLAS order No : 02.07.438

The range of validity and details of the inspection can be seen in our

**Report no:1196/11**  
(This certificate is valid in conjunction with the Reports mentioned)

Place, Date    *[Signature]*    Athens, 07/06/2011

Responsible for Certification    I. Konstantaropoulos

Headquarters  
TUV HELLAS (TUV NORD) S.A.  
24, El. Venizelou Str, 153 41, Ag. Paraskevi - Greece  
Phone : +30 210 6540195, Fax : +30 210 6528025  
info@tuvhellas.gr - www.tuvhellas.gr

**TUV HELLAS**  
Member of TUV NORD Group

# CERTIFICATE

This is to certify that the static design of the metallic structure  
"Solar Tracker 802M-Drawing T-29444-0001.00"  
of the company:

**SABO S.A.**  
**34002 Vasiliko**  
**Chalkida Greece**  
complies with the requirements of the codes:

**Eurocode 1, 2, 7, 9 and  
EAK 2000 (as it was amended in 2003)**  
which define the requirements for the design of the constructions in Greece.

Certificate No : TUV H-1807/10  
TUV HELLAS order No : 02.07.438

The range of validity and details of the inspection can be seen in our

**Report no: 1807/10**  
(This certificate is valid in conjunction with the Reports mentioned)

Place, Date    *[Signature]*    Athens, 10/09/2010

Responsible for Certification    I. Konstantaropoulos

Headquarters  
TUV HELLAS (TUV NORD) S.A.  
24, El. Venizelou Str, 153 41, Ag. Paraskevi - Greece  
Phone : +30 210 6540195, Fax : +30 210 6528025  
info@tuvhellas.gr - www.tuvhellas.gr

Împreună

putem

economisi

**energie**

putem reduce

emisiile poluante

**putem** asigura

un **viitor**

mai **bun**

*All together*

we can

save

**energy**

*reduce*

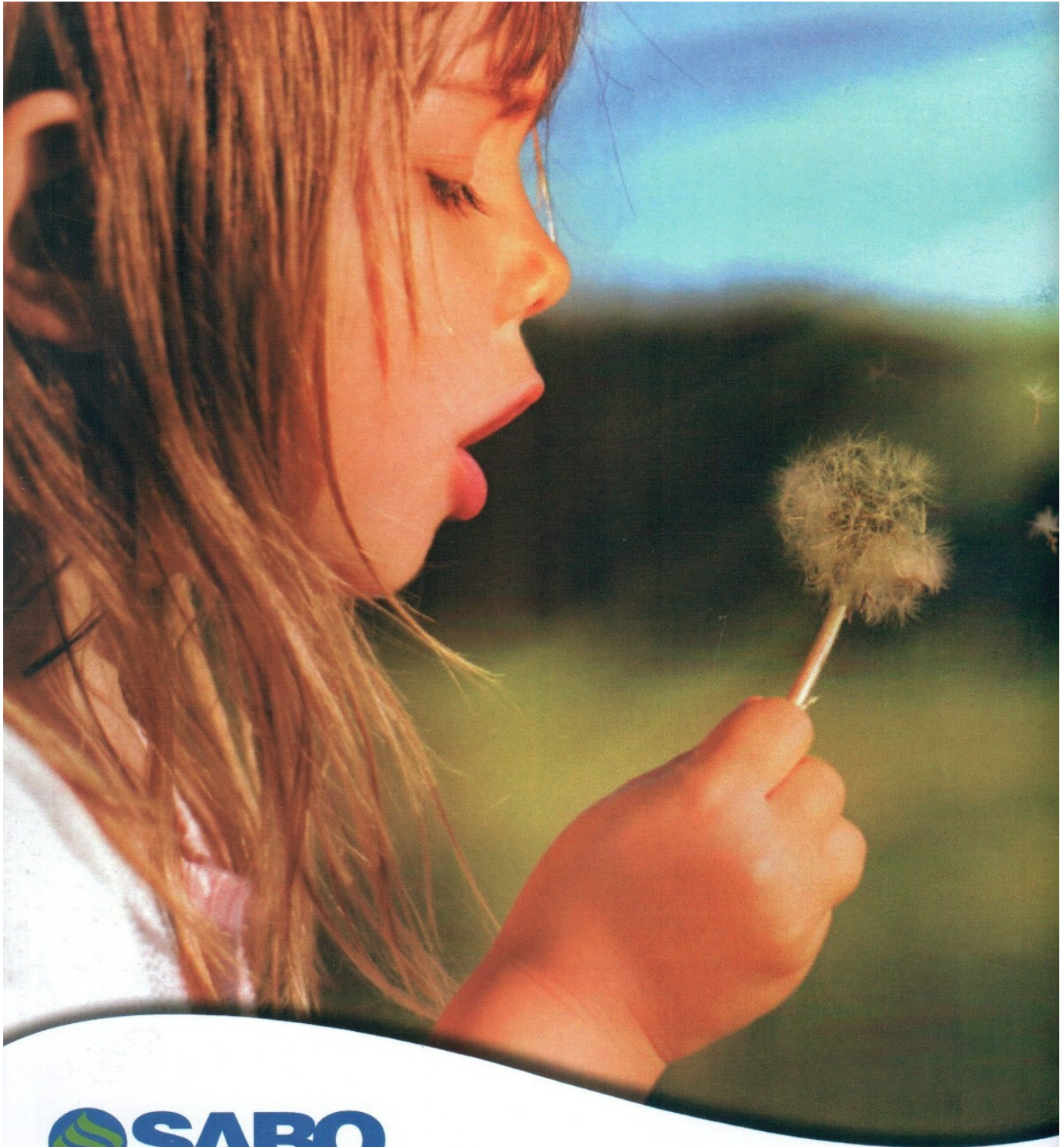
*pollutant emissions*

**ensure**

a **better**

**future**





Șos. București-Urziceni nr.291  
Afumați - ILFOV  
Tel./Fax: +4 031 438 70 46  
Mobil: +4 0723 984 321  
e-mail: [sabodallarivasrl@gmail.com](mailto:sabodallarivasrl@gmail.com)  
[www.sabodallariva.ro](http://www.sabodallariva.ro)

**SABO**  
GROUP